

Turntable gear box series for PRO turntables



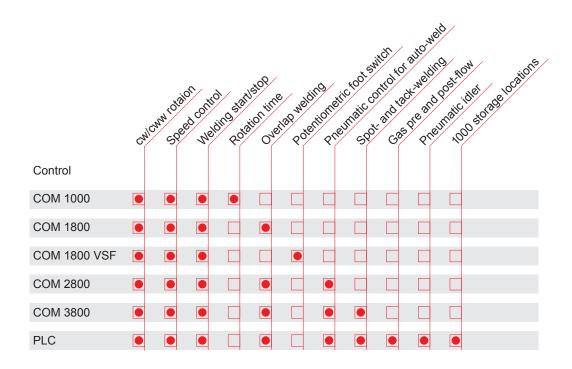


Turntable gear box series for PRO turntables

1) Choose a gear box for your PRO turntable

Adjust the speed of your PRO turntable to your needs with different gear boxes. Before purchase, you can choose the gear box and speed of your turntable. All gear boxes and speeds you will find on Page 3.12







Turntable gear box series for PRO turntables

For spot- and tack-welding

By means of COM-3800 welding spots are set via the reed contact in combination with inductive transmitters (screws $M6 \times 1$). Where the inductive transmitter makes a contact, a welding spot (i. e. welding \rightarrow turntable does not rotate) or a welding bead (i. e. welding \rightarrow turntable rotates) is set. The welding length is controlled via the adjustable time.

The control unit is delivered with a suitable turntable for PRO2 and PRO3. The turntable is already equipped with 12 drillings. Subsequently, further drillings are possible.

Model	COM 3800
Supply voltage	230 V/50 Hz
Motor power	DC 150W/90V
Display	LED display
Rotating direction	cw/ccw
Spot-welding timer	0 - 99,9 sec.
Tack-welding timer	0 - 99,9 sec.
Air valve control	2 (same performance)
Brake	magnetic
HF-protection	100 %
Start	foot switch
Item no.	71840140

Features

- Cw/ccw rotation.
- Infinitely variable speed.
- Torch on/off.
- Overlap welding adjustable.
- Pneumatic control for automated welding.
- Spot-welding and tack-welding.



Control system
Turntable with drillings
12 screws M6x1



PLC-Control - One for all!

The integrated touchpad can control the following functions and save them:

- Right-/Left Running.
- Infinitely variable speed control.
- Welding torch on/off.
- Weld overlap
- Pneumatic control for automated welding.
- Spot welding and tack welding.

Additional functions:

- Regulation of Gas pre- and postflow time
- Pneumatic control for trestle / support block
- With 1000 memory cells

Model	SPS
Supply voltage	230 V/50 Hz
HF-protection	100%
Start	Foot switch
Intem no.	



